



## PLUNGER AND DIAPHRAGM METERING PUMPS



GENERAL CATALOGUE





**Motor UNEL-MEC:**  
Motor UNEL-MEC standard 3 phase, 50/60Hz. Single phase and ATEX options available. Promotes standardization and enables immediate motor availability on site.

**3pcs threaded connector (PP models), Metric or Inch standard:**  
BSP or NPT thread allows easy and simple connection to pipeline. Reduces cost and time of installation and maintenance.

**Increased number of pumphead locking screw (12 pcs in large models).**  
Reliable and effective sealing during operation.

**Spring return mechanism with oversized bearing.**  
Extends pump life and lowers life-cycle cost.

**Double check valves are standard on models with flowrates up to 50 l/h, optional on flows up to 155 l/h.**  
Increased accuracy when operating at low flow.  
**Greater flexibility of applications**

**NEW**

**Cataphoresis Aluminum Casing:**  
Improved corrosion resistance against aggressive fumes. Extends pump life and lowers life-cycle cost.

**ROBUST**

**NEW DESIGN**

**ATEX**

**i**

ALL models comply with ATEX (2014/34/CE) Group II, Category 3 (zone 2/22).

**Injection molded PVDF pumphead:**

**PVDF pumphead:**  
Combination of PVDF pumphead, PTFE seats and PYREX check valves provides broad chemical compatibility. Allows standardization on one configuration covering multiple liquids and applications.



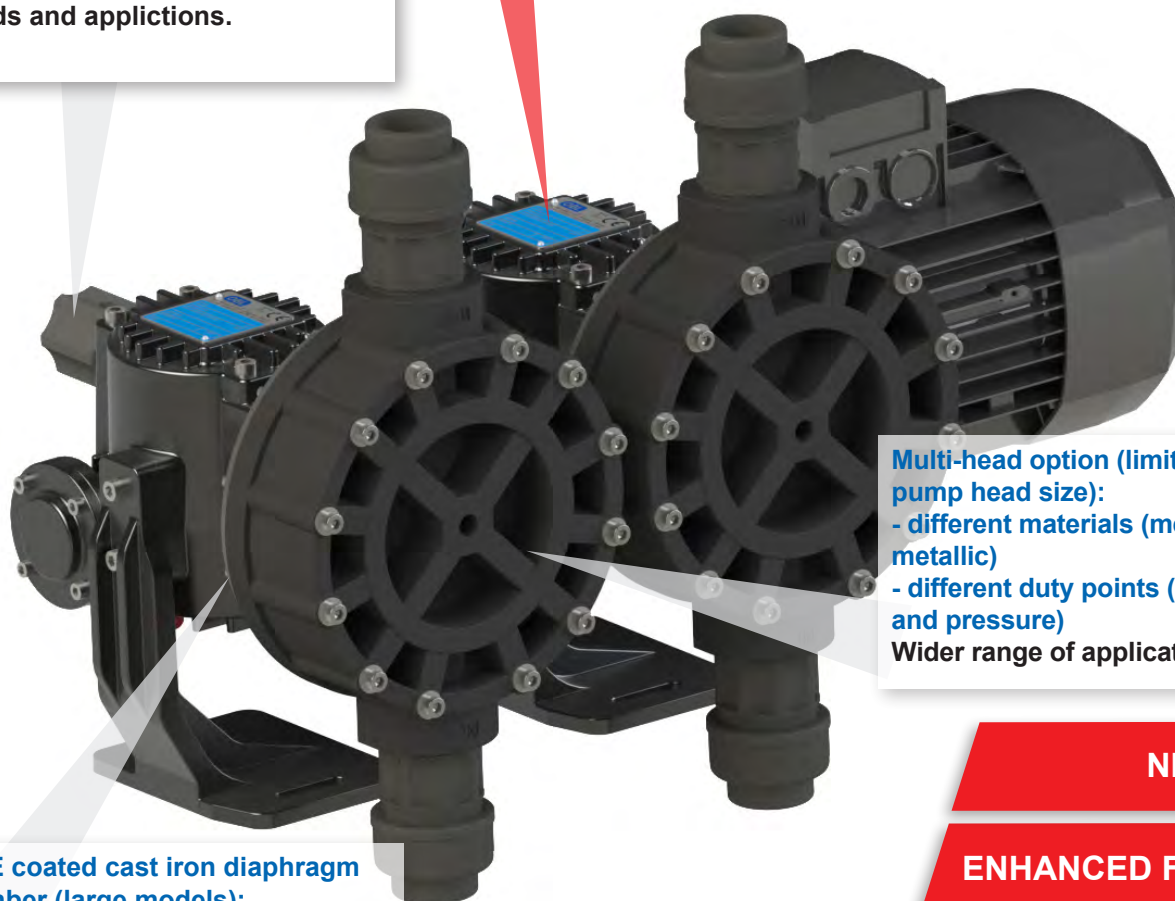
**Individual gearbox reducer for each pumphead:**  
Now you can have pumpheads with different S.P.M.  
**Enhanced flexibility.**

**Individual adjustment for each pumphead:**

Standard manual adjustment via graduated knob or **blacklinepro**  
Greater range of applications

**Allows standardization on one configuration covering multiple liquids and applications.**

All possible combinations up to 10 pumpheads



**Multi-head option (limit according to pump head size):**  
- different materials (metallic and Non metallic)  
- different duty points (max flow rates and pressure)  
**Wider range of applications.**

**PTFE coated cast iron diaphragm chamber (large models):**

Increased resistance in case of liquid spillage to reduce maintenance cost.  
**Extends pump life and lowers life-cycle cost.**

**ATEX**



**ALL models comply with ATEX (2014/34/CE) Group II, Category 3 (zone 2/22).**

**NEW DESIGN**

**ENHANCED FLEXIBILITY**

Duplex unit with manifolds:  
Achieving flowrates up to 1.042 l/h



## Sectional view

### THREADED CONNECTIONS

PP PP



A AISI-316L



### FLANGED CONNECTIONS

PP PP



A AISI-316L



### FEATURES & BENEFITS

Valve & Seat material options: Ceramic, Stainless Steel, Incoloy-825, Hastelloy C-276.

Increased performance when handling high density and viscous liquids as well as highly abrasive and aggressive fluids while minimizing cost impact.

**Extends pump life and lowers life-cycle cost.**

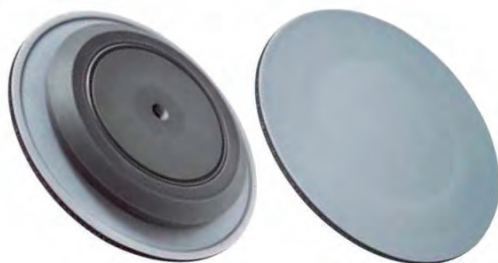
## Diaphragm Structure

OBL's mechanical diaphragm operates similar to a plunger by delivering the swept volume of the diaphragm whilst acting as a separating element between casing and liquid end. OBL's unique diaphragm design allows controlled volumetric displacement and ensures a linear proportional flowrate according to stroke length setting.

### FEATURE & BENEFITS

PP diaphragm back-support ring: Protection against discharge overpressure.

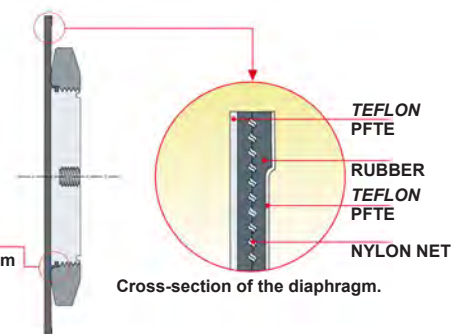
**Reduces downtime and cleanup, "minimizing" chemical exposure.**



METALLIC SUPPORT

RUBBER

Detail of the bonding between diaphragm and metallic support.



Cross-section of the diaphragm.

## Flowrate linearity

OBL mechanical diaphragm pumps operation reflects that of a plunger pump providing similar flowrate linearity. This peculiarity is highlighted in the diagram on the left. The progress of the flow lines is clearly linear and proportional to stroke length adjustment.

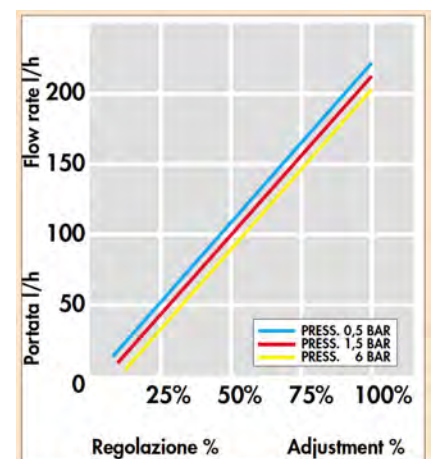
### FEATURES & BENEFITS

Multiple layer PTFE diaphragm:

Flowrate is virtually unaffected by working pressure variations (1% less flow with every additional bar above 1,5 barg.)

- Protection against corrosive fumes entering the diaphragm chamber
- Reduced friction thanks to diaphragm supporting-ring
- Optimal leak-free seal thanks to stress-proof diaphragm

**Extends pump life and lowers life-cycle cost.**





## Markets & Applications

OBL pumps are designed to cover the needs of your system and other applications listed below:

### WATER TREATMENT Chemical Addition



- Odors Control (Hydrogen peroxide, Potassium permanganate, Activated carbon).
- Ph control (dosing of acids and caustics).
- Flotation and Clarification (Aluminium Sulfate, PAC, Ferric Chloride).
- Disinfection (Chlorine, Sodium Hypochlorite).

### COOLING TOWERS Water Quality Control



- Corrosion Inhibitors, Anti-scaling reagents, pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

### BOILERS Water Quality Control



- Corrosion Inhibitors (Oxygen scavengers, etc) Anti-scaling reagents.
- Conductivity control (chemistry adjustment) pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

### CHEMICAL



- Various Additive and Reactors (Chemical Reaction Process).
- Drum / Tote.
- Injection, Mixing and much more.

### PULP AND PAPER



- Whitening and Bleaching process (Hydrogen Peroxide, Hypochlorite, Chlorine).
- Sizing (fillers, e.g. starch, polymers), Strengthening (Urea based chemicals, etc.), Pigmentation (dyes, pigments, etc).
- De-inking chemicals in recycling paper process (Sodium silicates, Sodium Hydroxide, Lime, Calcium Chloride, etc.).

### MINING



- Ore Separation: Leaching process (cyanides, sulphuric acid, solvents, etc.).
- Flotation collectors (polymers, etc). Defoamers emulsifiers. Depressants and Dispersant chemicals (Iron sulfide).
- Dust control (Dosing of wetting chemicals).

## ► Technical data

| Ø DIAPH./<br>STROKE | 50 Hz                         |                      |                       | 60 Hz                   |                  |                      | MAX PRESS. bar |     |
|---------------------|-------------------------------|----------------------|-----------------------|-------------------------|------------------|----------------------|----------------|-----|
|                     | TYPE                          | STROKES / 1          | MAX FLOW<br>RATE l/h  | TYPE                    | STROKES / 1      | MAX FLOW<br>RATE l/h | 3ph            | 1ph |
| 2<br>94             | M 11<br>M 16<br>M 23          | 36<br>50<br>70       | 11<br>16<br>23        | M 14<br>M 19            | 43<br>60         | 14<br>19             | 12             | 12  |
|                     | M 31<br>M 37<br>M 50          | 95<br>115<br>155     | 31<br>37<br>50        | M 28<br>M 36<br>M 45    | 84<br>114<br>138 | 28<br>36<br>45       | 10             | 10  |
| 4<br>108            | M 35<br>M 49<br>M 75<br>M 101 | 36<br>50<br>70<br>95 | 35<br>49<br>75<br>101 | M 42<br>M 58<br>M 90    | 43<br>60<br>84   | 42<br>58<br>90       | 10             | 10  |
|                     | M 120<br>M 155                | 115<br>155           | 120<br>155            | M 118<br>M 145          | 114<br>138       | 118<br>145           |                |     |
| 6<br>138            | "M 102<br>M 131"              | 36<br>50"            | 100<br>132            | M 119                   | 43               | 120                  | 8              | 8   |
|                     | M 201<br>M 261                | 70<br>95             | 197<br>260            | M 158<br>M 236          | "60<br>84        | 158<br>236           | 7              | 7   |
| 6<br>165            | M 321<br>M 421                | 115<br>155           | 320<br>420            | M 312<br>M 384          | 114<br>138       | 312<br>384           | 6              | 6   |
|                     | M 150<br>M 190<br>M 301       | 36<br>50<br>70       | 150<br>200<br>300"    | M 180<br>M 228<br>M 360 | 43<br>60<br>84   | "65<br>228<br>350    | 5              | 5   |
| 6<br>165            | M 431<br>M 521                | 95<br>115            | 435<br>520            | M 519                   | 114              | 515                  |                | 4   |
|                     | M 660                         | 155                  | 660                   | M 620                   | 138              | 515                  | 3,5            | 3,5 |
|                     | M 800                         | 155                  | 800                   | -                       | -                | -                    |                |     |

## ► Material of construction

| COMPONENTS    | A         | A1121     | A32                | PP (PP6) | PP11      | PP32               | S562  |
|---------------|-----------|-----------|--------------------|----------|-----------|--------------------|-------|
| PUMP HEAD     | AISI-316L | AISI-316L | AISI-316L          | PP       | PP        | PP                 | PVDF  |
| DIAPHRAGM     | PTFE      | PTFE      | PTFE               | PTFE     | PTFE      | PTFE               | PTFE  |
| VALVE GUIDE   | PP        | AISI-316L | AISI-316L          | PP       | PP        | PP                 | PVDF  |
| VALVE SEAT    | AISI-316L | AISI-316L | INCOLOY-825        | PVC      | AISI-316L | INCOLOY-825        | PTFE  |
| VALVE (BALL)  | AISI-316L | AISI-316L | HASTELLOY<br>C-276 | PYREX    | AISI-316L | HASTELLOY<br>C-276 | PYREX |
| VALVE HOUSING | AISI-316L | AISI-316L | AISI-316L          | PP       | PP        | PP                 | PVDF  |
| VALVE SEAL    | FPM       | FPM       | FPM                | FPM      | FPM       | FPM                | PTFE  |
| FLANGE        | AISI-316L | AISI-316L | AISI-316L          | PVC      | PVC       | PVC                | PVC   |



## SINGLE PUMP - Manual Adjustment



## SINGLE PUMP - Kit Pro Actuator Adjustment



## MULTIPLE PUMP - Manual Adjustment



**Motor UNEL-MEC:**

Motor UNEL-MEC standard 3 phase, 50/60Hz. Single phase and ATEX options available.

**Promotes standardization and enables immediate motor availability on site.**

**Cataphoresis aluminum casing:****NEW**

Improved corrosion resistance against aggressive fumes.

**Extends pump life and lowers life-cycle cost.**

Transparent protection covers for EC directive safety compliance.

**Spring return mechanism with oversized bearing.**

**Extends pump life and lowers life-cycle cost.**

**Double check valves standard on models with flowrates up to 18 l/h, optional on flows upto 150 l/h.**

Increased accuracy when operating at low flow.  
**Wider range of applications.**

**ROBUST****NEW DESIGN****ATEX****i**

ALL models comply with ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).



**Individual capacity adjustment for each pumphead:**

standard manual adjustment via graduated knob, or optional electric stroke actuator.

**Greater flexibility of applications**

All possible combinations up to 10 pumpheads.



**Individual gearbox for each pumphead:**

Now you can have multiple pumps with different strokes per minute.

**Greater flexibility in pump selection.**



**Multi-head option (limit according to pump size):**

- different materials (metallic and non metallic)
- different duty points (various flow rates and pressures)

**Greater flexibility in pump selection.**

**PTFE coated cast iron yoke:**

Improved chemical resistance in case of liquid spillage to reduce maintenance cost.

**Extends pump life and lowers life-cycle cost.**

**NEW DESIGN**

**ENHANCED FLEXIBILITY**

**ATEX**

*i*

ALL models comply with ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

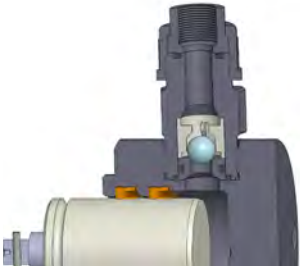
Duplex unit with manifolds:  
for flowrates up to 600 l/h



## ► Sectional view

### THREADED CONNECTIONS

**P** PVC

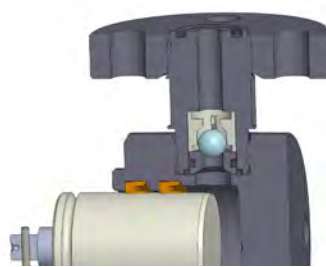


**A** AISI-316L

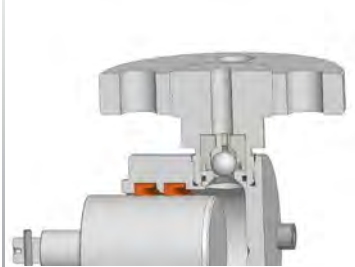


### FLANGED CONNECTIONS

**P** PVC



**A** AISI-316L



### FEATURES & BENEFITS

Single valve configuration only.

**Very cost effective solution and economical operation.**

Plunger lip seals (OBL design) available in three different materials to meet all dosing requirements.

**Avoid leakages even when dosing liquids with particles in suspension.**

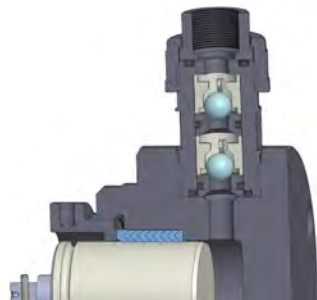
**Suitable for fluid temperatures up to +40°C for all seal types.**

Plunger lip seals (OBL design) are non adjustable.  
**Maximum working pressure up to 10 barg.**

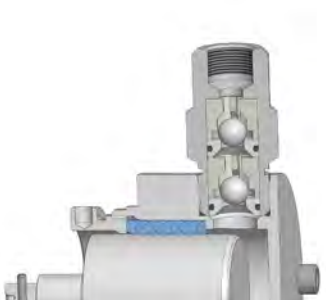
## ► Sectional view

### THREADED CONNECTIONS

**P** PVC

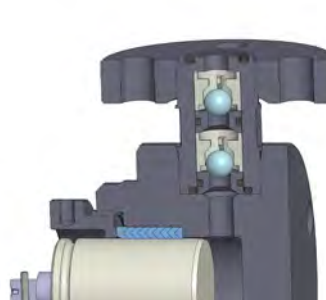


**A** AISI-316L

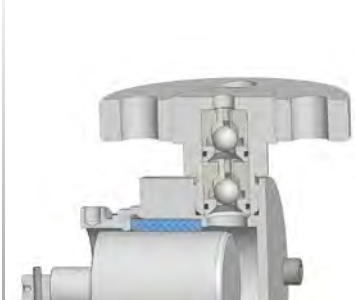


### FLANGED CONNECTIONS

**P** PVC



**A** AISI-316L



### FEATURES & BENEFITS

Double check valves available.

**High dosing accuracy.**

Plunger pumphead with gland nut and adjustable plunger packing.

**Longer working cycles and shorter downtime for maintenance.**

PTFE plunger packing rings with "V" profile (Chevron type)

**Suitable for dosing high temperature fluids:**

**AISI 316L pumphead +90°C ; PVC pumphead +40°C**

Extra length pumphead with KEVLAR reinforced PTFE braid packing. Suitable for working pressures up to 100 barg.

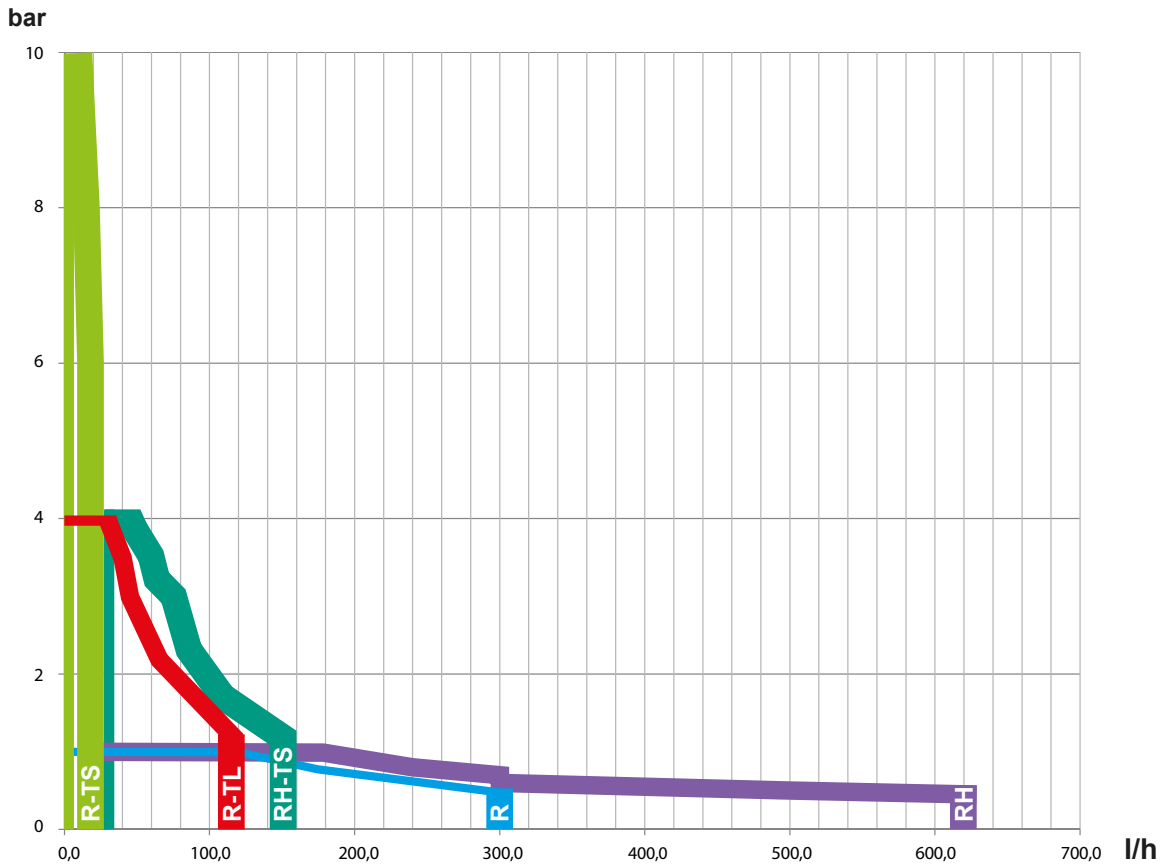
## Technical data

| TYPE      | 50 Hz       |                   | 60 Hz       |                   | PUMPHEAD WITH GLAND NUT |      |         |             |  |                   |                   |                   | PUMPHEAD WITHOUT GLAND NUT |                      |                   |               | MOTOR kW   |               |            |               |            |               |         |
|-----------|-------------|-------------------|-------------|-------------------|-------------------------|------|---------|-------------|--|-------------------|-------------------|-------------------|----------------------------|----------------------|-------------------|---------------|------------|---------------|------------|---------------|------------|---------------|---------|
|           | STROKES / 1 | MAX FLOW RATE l/h | STROKES / 1 | MAX FLOW RATE l/h | MAX PRESS. bar          |      |         | CONNECTIONS |  |                   |                   | MAX PRESS. bar    |                            | THREADED CONNECTIONS |                   |               |            |               |            |               |            |               |         |
|           |             |                   |             |                   |                         |      |         | THREADED    |  | FLANGED           |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           |             |                   |             |                   | A                       | A-TL | P       | A/A-TL      | P  | A/A-TL            | P                 | A                 | P                          | A                    | P                 | 3ph           | 1ph        |               |            |               |            |               |         |
| R 6       | 50          | 0,8               | 43          | 0,7               | /                       | 40   | 10<br>● | 1/4" BSP f  | 1/4" BSP f<br>DIRECT CONNECT.<br>(NO RING NUT) | DN 15 - 1/2" ANSI | DN 15 - 1/2" ANSI | /                 | /                          | /                    | /                 | 0.25 kW NO TL | 0,37 kW    |               |            |               |            |               |         |
|           | 70          | 1,2               | 60          | 1                 |                         |      |         |             |  |                   |                   | /                 | /                          | /                    | /                 |               |            |               |            |               |            |               |         |
|           | 95          | 1,8               | 84          | 1,5               |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 115         | 2,2               | 114         | 2,2               |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 10      | 36          | 2                 | 30          | 1,6               | 10                      | 40   | 10<br>● | 1/4" BSP f  | 1/4" BSP f<br>DIRECT CONNECT.<br>(NO RING NUT) |                   |                   | DN 15 - 1/2" ANSI | DN 15 - 1/2" ANSI          | /                    | /                 |               |            | /             | /          | 0.25 kW NO TL | 0,37 kW    |               |         |
|           | 50          | 3                 | 43          | 2,5               | 10                      | 40   | 10      |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 70          | 4                 | 60          | 3,4               | 10                      | 40   | 10      |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 95          | 5,5               | 84          | 4,8               |                         |      |         | 114         | 7  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 16      | 36          | 5                 | 43          | 6                 | 10                      | 40   | 10      |             |  | 3/8" BSP f        | 3/8" BSP f        | DN 15 - 1/2" ANSI | DN 15 - 1/2" ANSI          | 10                   | 10                | 3/8" BSP f    | 3/8" BSP f | 0.25 kW NO TL | 0,37 kW    |               |            |               |         |
|           | 50          | 7                 | 60          | 9,5               |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 70          | 11                | 84          | 13                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 95          | 15                | 114         | 18                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 25      | 36          | 15                | 43          | 16                | 10                      | 40   | 10      | 3/8" BSP f  | 3/8" BSP f                                     |                   |                   |                   |                            | DN 15 - 1/2" ANSI    | DN 15 - 1/2" ANSI | 10            | 10         |               |            | 3/8" BSP f    | 3/8" BSP f | 0.25 kW NO TL | 0,37 kW |
|           | 50          | 20                | 60          | 24                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 70          | 30                | 84          | 33                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 95          | 38                | 114         | 45                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 30      | 36          | 20                | 43          | 24                | 10                      | 40   | 10      |             |  | 3/8" BSP f        | 3/8" BSP f        | DN 15 - 1/2" ANSI | DN 15 - 1/2" ANSI          |                      |                   | 10            | 10         | 3/8" BSP f    | 3/8" BSP f | 0.25 kW NO TL | 0,37 kW    |               |         |
|           | 50          | 30                | 60          | 34                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 70          | 40                | 84          | 48                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 95          | 55                | 114         | 65                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 43      | 36          | 40                | 43          | 50                | 10                      | 12   | 10      | 1/2" BSP f  | 1/2" BSP f                                     |                   |                   |                   |                            | DN 15 - 1/2" ANSI    | DN 15 - 1/2" ANSI | 10            | 10         | 1/2" BSP f    | 1/2" BSP f |               |            | 0.25 kW NO TL | 0,37 kW |
|           | 50          | 55                | 60          | 78                |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 70          | 90                | 84          | 100               |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
|           | 95          | 115               | 114         | 150               |                         |      |         |             |  |                   |                   |                   |                            |                      |                   |               |            |               |            |               |            |               |         |
| R 50      | 36          | 58                | 43          | 70                | 10                      | /    | 10      |             |  | 1/2" BSP f        | 1/2" BSP f        | DN 15 - 1/2" ANSI | DN 15 - 1/2" ANSI          |                      |                   | 10            | 10         | 1/2" BSP f    | 1/2" BSP f | 0.25 kW NO TL | 0,37 kW    |               |         |
|           | 50          | 80                | 60          | 102               | 10                      |      | 10      |             |  |                   |                   |                   |                            |                      |                   | 10            | 10         |               |            |               |            |               |         |
|           | 70          | 120               | 84          | 140               | 9                       |      | 9       |             |  |                   |                   |                   |                            |                      |                   | 10            | 10         |               |            |               |            |               |         |
|           | 95          | 160               | 114         | 200               | 8                       |      | 8       |             |  |                   |                   |                   |                            |                      |                   | 9             | 9          |               |            |               |            |               |         |
| R 62<br>◆ | 36          | 90                | 43          | 105               | 10                      | /    | 10      | 3/4" BSP f  | 3/4" BSP f                                     |                   |                   |                   |                            | DN 20 - 3/4" ANSI    | DN 20 - 3/4" ANSI | 8             | 8          | 1/2" BSP f    | 1/2" BSP f |               |            | 0.25 kW NO TL | 0,37 kW |
|           | 50          | 125               | 60          | 152               | 10                      |      | 10      |             |  |                   |                   |                   |                            |                      |                   | 8             | 8          |               |            |               |            |               |         |
|           | 70          | 175               | 84          | 205               | 8                       |      | 8       |             |  |                   |                   |                   |                            |                      |                   | 6             | 6          |               |            |               |            |               |         |
|           | 95          | 250               | 114         | 300               | 5                       |      | 5       |             |  |                   |                   |                   |                            |                      |                   | 5             | 5          |               |            |               |            |               |         |

## Material of construction

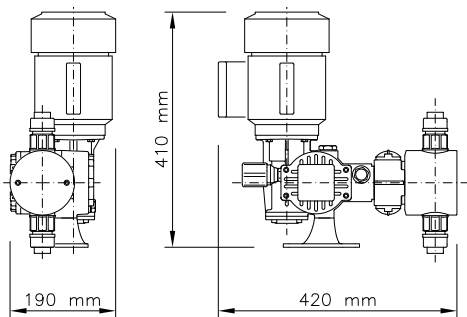
| PUMPHEAD WITH GLAND NUT |                |           |               |           |           |
|-------------------------|----------------|-----------|---------------|-----------|-----------|
| COMPONENTS              | A              | A-TL      | P             | P11       | AC        |
| PUMP HEAD               | AISI-316L      | AISI-316L | PVC           | PVC       | AISI-316L |
| PLUNGER                 | AISI-316L      | AISI-316L | CERAMIC       | CERAMIC   | CERAMIC   |
| PLUNGER PACKING         | PTFE           | PTFE      | PTFE          | PTFE      | PTFE      |
| VALVE GUIDE             | PP/AISI-316L ◆ | AISI-316L | PP            | PP        | AISI-316L |
| VALVE SEAT              | AISI-316L      | AISI-316L | ● CERAMIC/PVC | AISI-316L | AISI-316L |
| VALVE (BALL)            | AISI-316L      | AISI-316L | ● CERAMIC/PVC | AISI-316L | AISI-316L |
| VALVE SEAL              | FPM            | FPM       | FPM           | FPM       | FPM       |

## ► Performance

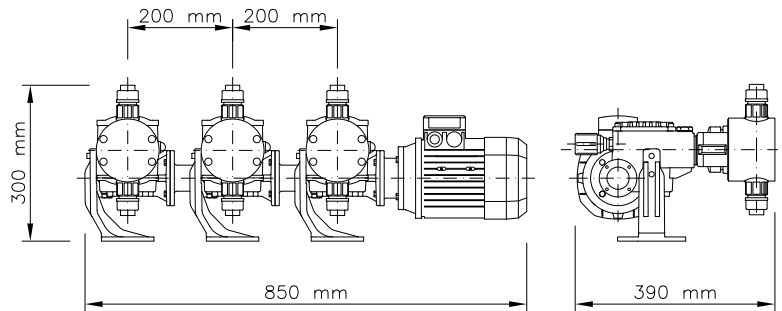


## ► Overall dimensions

**SINGLE PUMP - Manual Adjustment**



**MULTIPLE PUMP - Manual Adjustment**



**PUMPHEAD WITHOUT GLAND NUT**

| COMPONENTS    | PAE       | PAF       | PCE     | PCF     | PCB       | PCV       | AAF       | AAE       | ACE       | ACV       | ACF       |
|---------------|-----------|-----------|---------|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| PUMP HEAD     | PVC       | PVC       | PVC     | PVC     | PVC       | PVC       | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L |
| PLUNGER       | AISI-316L | AISI-316L | CERAMIC | CERAMIC | CERAMIC   | CERAMIC   | AISI-316L | AISI-316L | CERAMIC   | CERAMIC   | CERAMIC   |
| PLUNGER PACK. | EPDM      | FPM       | EPDM    | FPM     | EPDM      | VULKOL.   | FPM       | EPDM      | EPDM      | VULKOL.   | FPM       |
| VALVE GUIDE   | PP        | PP        | PP      | PP      | PP        | PP        | PP        | PP        | PP        | PP        | PP        |
| VALVE SEAT    | AISI-316L | AISI-316L | PVC     | PVC     | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L |
| VALVE (BALL)  | AISI-316L | AISI-316L | PYREX   | PYREX   | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L | AISI-316L |
| VALVE SEAL    | FPM       | FPM       | FPM     | FPM     | FPM       | FPM       | FPM       | FPM       | FPM       | FPM       | FPM       |



## R-HV HIGH VISCOSITY DOSING

### Technical data

| TYPE | 50 Hz       |                   | 60 Hz       |                   | MAX PRESS. bar | CONNECTIONS | MOTOR kW |         |
|------|-------------|-------------------|-------------|-------------------|----------------|-------------|----------|---------|
|      | STROKES / 1 | MAX FLOW RATE l/h | STROKES / 1 | MAX FLOW RATE l/h |                |             | 3ph      | 1ph     |
| R 10 | 36<br>50    | 2<br>3            | 30<br>43    | 1,6<br>2,6        | 10             | 1/2" BSP f  | 0,25 kW  | 0,25 kW |
| R 16 | 36<br>50    | 4<br>6            | 30<br>43    | 3,3<br>5,2        |                |             |          |         |
| R 25 | 36<br>50    | 12<br>16          | 30<br>43    | 10<br>14          |                |             |          |         |
| R 30 | 36<br>50    | 18<br>25          | 30<br>43    | 15<br>22          |                |             |          |         |
| R 43 | 36<br>50    | 42<br>50          | 30<br>43    | 35<br>44          |                | 3/4" BSP f  | 0,37 kW  | 0,37 kW |
| R 50 | 36<br>50    | 58<br>80          | 30<br>43    | 48<br>70          |                |             |          |         |
| R 62 | 36<br>50    | 90<br>120         | 30<br>43    | 75<br>105         |                |             |          |         |

#### HV VERSION (HIGH VISCOSITY DOSING):

Typical application: Viscous liquids and concentrated polymer (Emulsion).

- Normally threaded connections with single valves, double check valves on demand.
- plunger pumphead with gland nut and adjustable packing.
- PTFE adjustable plunger packing rings with "V" profile (Chevron type) to prevent chemical leakages.
- Suitable for fluids with viscosity up to 55000 cps.
- Max. working pressure up to 10 bar

### Material of construction

| COMPONENTS      | HV        |
|-----------------|-----------|
| PUMP HEAD       | AISI-316L |
| PLUNGER         | AISI-316L |
| PLUNGER PACKING | PTFE      |
| VALVE GUIDE     | AISI-316L |
| VALVE SEAT      | AISI-316L |
| VALVE (BALL)    | AISI-316L |
| VALVE SEAL      | FPM       |



## R-TS HIGH PRESSURE DOSING

### Technical data

| TYPE          | 50 Hz       |                      | 60 Hz       |                      | MAX PRESS.<br>bar | CONNECTIONS |                     |
|---------------|-------------|----------------------|-------------|----------------------|-------------------|-------------|---------------------|
|               | STROKES / 1 | MAX FLOW<br>RATE l/h | STROKES / 1 | MAX FLOW<br>RATE l/h |                   | THREADED    | FLANGED             |
|               |             |                      |             |                      |                   |             |                     |
| R 10<br>A T S | 36          | 2                    | 43          | 2,4                  | 100               | 3/8" NPT f  | 1/2" ANSI<br>600 RF |
|               | 50          | 2,8                  | 60          | 3,4                  |                   |             |                     |
|               | 70          | 4                    | 84          | 4,8                  |                   |             |                     |
|               | 95          | 5                    |             |                      |                   |             |                     |
|               | 115         | 6                    | 114         | 6                    |                   |             |                     |
| R 16<br>A T S | 50          | 7                    | 43          | 6                    | 100               |             |                     |
|               | 70          | 10                   | 60          | 8,5                  | 100               |             |                     |
|               | 95          | 15                   | 84          | 13                   | 85                |             |                     |
|               | 115         | 18                   | 114         | 18                   | 60                |             |                     |

#### TS VERSION (HIGH PRESSURE DOSING):

Typical application: high pressure injection of chemicals

- Double check valves with lapped seats.
- Normally threaded connections, flanged on demand
- Plunger pumphead with gland nut and adjustable plunger packing.
- Extended PTFE braid type packing reinforced with KEVLAR and intermediate ring
- Self-centring plunger
- Working pressures up to 100 barg

### Material of construction

| COMPONENTS      | TS          |
|-----------------|-------------|
| PUMP HEAD       | AISI-316L   |
| PLUNGER         | SAF-2205    |
| PLUNGER PACKING | PTFE+KEVLAR |
| VALVE GUIDE     | AISI-316L   |
| VALVE SEAT      | AISI-316L   |
| VALVE (BALL)    | AISI-316L   |
| VALVE SEAL      | FPM         |



## R-OM

## MAGNESIUM OXIDE DOSING

## ► Technical data

| TYPE          | 50 Hz       |                      | 60 Hz       |                      | MAX WORK.<br>PRESS. bar | MAX<br>BUILT-IN<br>RELIEF<br>VALVE SET<br>PRESS. bar | CONNECTIONS |
|---------------|-------------|----------------------|-------------|----------------------|-------------------------|--|-------------|
|               | STROKES / 1 | MAX FLOW<br>RATE l/h | STROKES / 1 | MAX FLOW<br>RATE l/h |                         |  |             |
| R 16<br>MA OM | 25          | 4                    | 30          | 4,8                  | 60                      | 70   | 3/8" BSP m  |
|               | 36          | 6                    | 43          | 7,2                  |                         |  |             |
|               | 50          | 8,5                  | 60          | 10,2                 |                         |  |             |
| R 25<br>MA OM | 25          | 10                   | 30          | 12                   | 35<br>35                | 45<br>40   |             |
|               | 36          | 14                   | 43          | 16,8                 |                         |  |             |
|               | 50          | 20                   | 60          | 24                   |                         |  |             |
| R 30<br>MA OM | 36          | 20                   | 43          | 24                   | 30<br>25                | 35<br>30   |             |
|               | 50          | 30                   | 60          | 36                   |                         |  |             |

## OM VERSION (MAGNESIUM OXIDE DOSING):

Combustion enhancing in thermal power plant.

Designed for injecting diluted magnesium oxide in combustion fuel.

The OM version was specifically engineered in 1980 by co-operating with the manufacturers of the magnesium oxide. Wetted components are made of special resistant materials.

Flow rates up to 30 l/h and working pressures of 70 barg.

## ► Material of construction

| COMPONENTS      | OM               |
|-----------------|------------------|
| PUMP HEAD       | AISI-316L        |
| PLUNGER         | CERAMIC          |
| PLUNGER PACKING | PTFE             |
| DIAPHRAGM       | PTFE             |
| VALVE GUIDE     | AISI-316L        |
| VALVE SEAT      | TUNGSTEN CARBIDE |
| VALVE (BALL)    | HARDENED STEEL   |
| VALVE SEAL      | FPM              |



HYDRAULIC DIAPHRAGM

# HR/HM

## DIATOMACEOUS EARTH DOSING

### Technical data

| TYPE  | 50 Hz       |                      | MAX PRESS.<br>bar | THREADED<br>CONNECTIONS |
|-------|-------------|----------------------|-------------------|-------------------------|
|       | STROKES / 1 | MAX FLOW<br>RATE l/h |                   |                         |
|       |             |                      |                   | ACC                     |
| HR 43 | 70<br>95    | 90<br>115            | 10                | 1/2" BSP f              |
| HR 50 | 70<br>95    | 120<br>160           |                   |                         |

### HR PUMPS (DIATOMACEOUS EARTH DOSING):

Typical application: Oenological Filtration.

OBL is a leader in manufacturing metring pumps for filter pumps for FILTER AID WITH DIATOMACEOUS EARTH; used for wine, beer and fruit juice filtration. The range includes plunger pumps with lip seals and mechanical diaphragm pumps.

Use for flowrates up to 160 liters per hour and working pressure up to 10 bar.

### Material of construction

| COMPONENTS      | A (A+M)   | A-TL      | P       |
|-----------------|-----------|-----------|---------|
| PUMP HEAD       | AISI-316L | AISI-316L | PVC     |
| PLUNGER         | AISI-316L | AISI-316L | CERAMIC |
| PLUNGER PACKING | PTFE      | PTFE      | PTFE    |
| VALVE GUIDE     | AISI-316L | AISI-316L | PVC     |
| VALVE SEAT      | AISI-316L | AISI-316L | PVC     |
| VALVE (BALL)    | AISI-316L | AISI-316L | PYREX   |
| VALVE SEAL      | FPM       | FPM       | FPM     |



| Ø DIAPH./STROKE | 50 Hz  |             |                      | MAX PRESS.<br>bar | THREADED<br>CONNECTIONS |
|-----------------|--------|-------------|----------------------|-------------------|-------------------------|
|                 | TYPE   | STROKES / 1 | MAX FLOW<br>RATE l/h |                   |                         |
|                 |        |             |                      |                   | PP                      |
| 4<br>108        | HM 73  | 70          | 73                   | 10                | 3/4" BSP m              |
|                 | HM 100 | 95          | 100                  |                   |                         |

### HM PUMPS (DIATOMACEOUS EARTH DOSING):

Typical application: Oenological Filtration.

OBL is a leader in manufacturing metring pumps for filter pumps for FILTER AID WITH DIATOMACEOUS EARTH; used for wine, beer and fruit juice filtration. The range includes plunger pumps with lip seals and mechanical diaphragm pumps.

Use for flowrates up to 160 liters per hour and working pressure up to 10 bar.

| COMPONENTS    | PP        |
|---------------|-----------|
| PUMP HEAD     | PP        |
| DIAPHRAGM     | PTFE      |
| VALVE GUIDE   | PP        |
| VALVE SEAT    | AISI-316L |
| VALVE (BALL)  | AISI-316L |
| VALVE HOUSING | PP        |
| VALVE SEAL    | SILICON   |



**Painted cast iron casing:**  
Improved corrosion resistance against aggressive fumes.  
**Extends pump life and lowers life-cycle cost.**

**Motor UNEL-MEC:**

Motor UNEL-MEC standard 3 phase, 50/60Hz. Single phase and ATEX options available.

**Promotes standardization and enables immediate motor availability on site.**

Transparent protection covers for EC directive safety compliance.

**Spring return mechanism with oversized bearings.**  
**Extends pump life and lowers life-cycle cost.**

**UP TO 620 l/h**

**ATEX**

*i*

ALL models comply with ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

**Painted cast iron yoke:**

Increased resistance in case of liquid spillage to reduce maintenance cost.  
**Extends pump life and lowers life-cycle cost.**



## ► Technical data

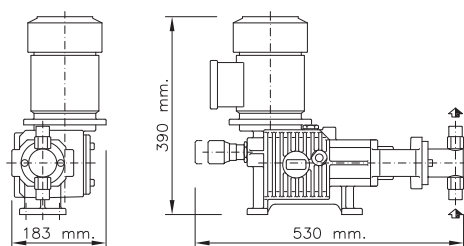
| TYPE  | 50 Hz       |                   | 60 Hz       |                   | MAX PRESS. bar |     |      |   | CONNECTIONS |         |      |
|-------|-------------|-------------------|-------------|-------------------|----------------|-----|------|---|-------------|---------|------|
|       | STROKES / 1 | MAX FLOW RATE l/h | STROKES / 1 | MAX FLOW RATE l/h |                |     |      |   | THR.        | FLANGED |      |
|       |             |                   |             |                   | A              | A+M | A-TL | P | BSP f       | UNI     | ANSI |
| RH 25 | 42          | 29                | 50          | 34                | /              | /   | 40   | / | 3/8"        | DN 15   | 1/2" |
|       | 63          | 44                | 75          | 52                |                |     | 40   |   |             |         |      |
|       | 86          | 60                | 98          | 70                |                |     | 35   |   |             |         |      |
|       | 104         | 75                | -           | -                 |                |     | 30   |   |             |         |      |
| RH 30 | 42          | 42                | 50          | 50                | /              | /   | 35   | / | 1/2"        | DN 20   | 3/4" |
|       | 63          | 64                | 75          | 75                |                |     | 32   |   |             |         |      |
|       | 86          | 86                | 98          | 103               |                |     | 23   |   |             |         |      |
|       | 104         | 110               | -           | -                 |                |     | 20   |   |             |         |      |
| RH 40 | 42          | 72                | 50          | 85                | /              | /   | 20   | / | 1/2"        | DN 25   | 1"   |
|       | 63          | 110               | 75          | 130               |                |     | 17   |   |             |         |      |
|       | 86          | 150               | 98          | 185               |                |     | 12   |   |             |         |      |
|       | 104         | 200               | -           | -                 |                |     | /    |   |             |         |      |
| RH 50 | 42          | 115               | 50          | 135               | 10             | 10  | /    | / | /           | DN 25   | 1"   |
|       | 63          | 176               | 75          | 205               | 10             | 10  |      |   |             |         |      |
|       | 86          | 240               | 98          | 280               | 8              | 8   |      |   |             |         |      |
|       | 104         | 300               | -           | -                 | 7              | 7   |      |   |             |         |      |
| RH 65 | 42          | 195               | 50          | 235               | 6              | 6   | /    | / | /           | DN 25   | 1"   |
|       | 63          | 300               | 75          | 355               | 6              | 6   |      |   |             |         |      |
|       | 86          | 410               | 98          | 470               | 5              | 5   |      |   |             |         |      |
|       | 104         | 500               | -           | -                 | 4              | 4   |      |   |             |         |      |
| RH 80 | 42          | 270               | 50          | 330               | 5              | 5   | /    | / | /           | DN 25   | 1"   |
|       | 63          | 420               | 75          | 540               | 4              | 4   |      |   |             |         |      |
|       | 86          | 620               | -           | -                 | 3,5            | 3,5 |      |   |             |         |      |
|       |             |                   |             |                   |                |     |      |   |             |         |      |

## ► Material of construction

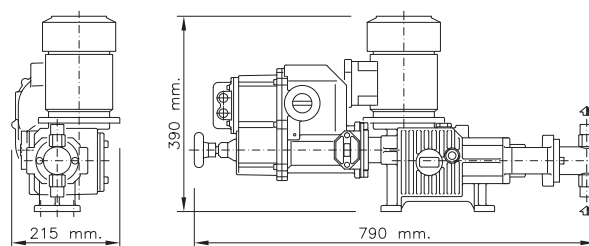
| COMPONENTS      | A (A+M)   | A-TL      | P       |
|-----------------|-----------|-----------|---------|
| PUMP HEAD       | AISI-316L | AISI-316L | PVC     |
| PLUNGER         | AISI-316L | AISI-316L | CERAMIC |
| PLUNGER PACKING | PTFE      | PTFE      | PTFE    |
| VALVE GUIDE     | AISI-316L | AISI-316L | PVC     |
| VALVE SEAT      | AISI-316L | AISI-316L | PVC     |
| VALVE (BALL)    | AISI-316L | AISI-316L | PYREX   |
| VALVE SEAL      | FPM       | FPM       | FPM     |

## ► Overall dimensions

SINGLE PUMP - Manual Adjustment



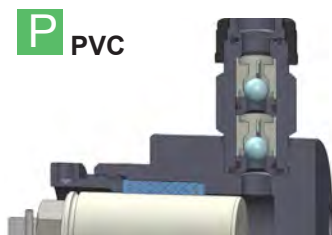
SINGLE PUMP - Electric Actuator Adjustment



## ► Sectional view

THREADED CONNECTIONS

**P** PVC

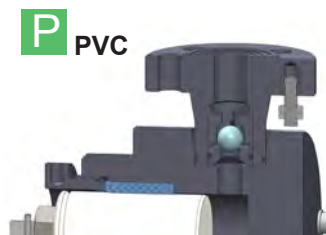


**A** AISI-316L



FLANGED CONNECTIONS

**P** PVC



**A** AISI-316L



### Motor UNEL-MEC:

Motor UNEL-MEC standard 3 phase, 50/60Hz. Single phase and ATEX options available.

**Promotes standardization and enables immediate motor availability on site.**

### Spring return mechanism with oversized bearings.

Extends pump life and lowers life-cycle cost.

### Double check valves as standard:

increased accuracy when operating at low flows or high pressure.

**Wider range of applications.**

### Smart Hydraulic Diaphragm

Hydraulic system based on API675 process pump design.

**added safety and improved performance.**

### ATEX

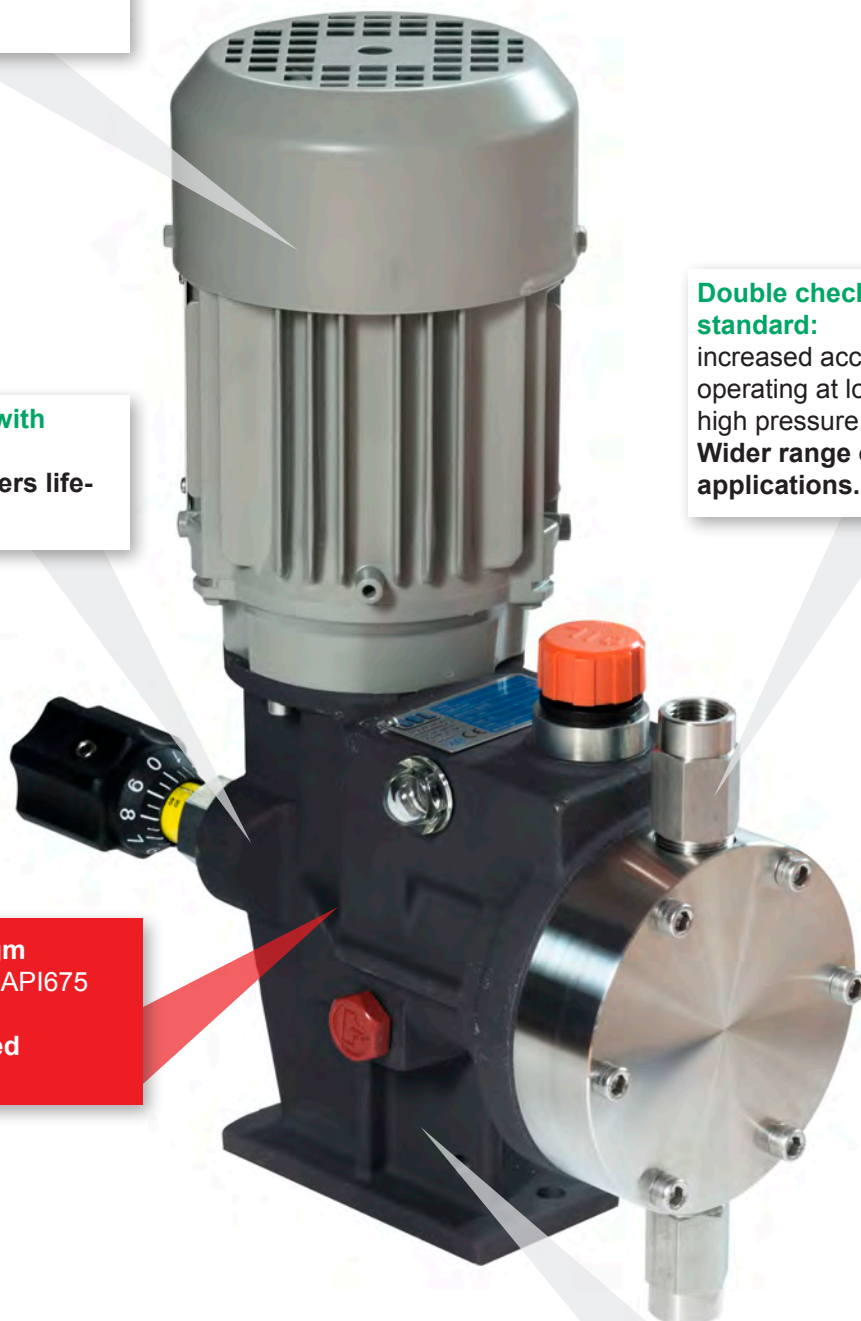


ALL models comply with ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

### Single block anodized aluminum casing:

improved corrosion resistance against aggressive fumes.

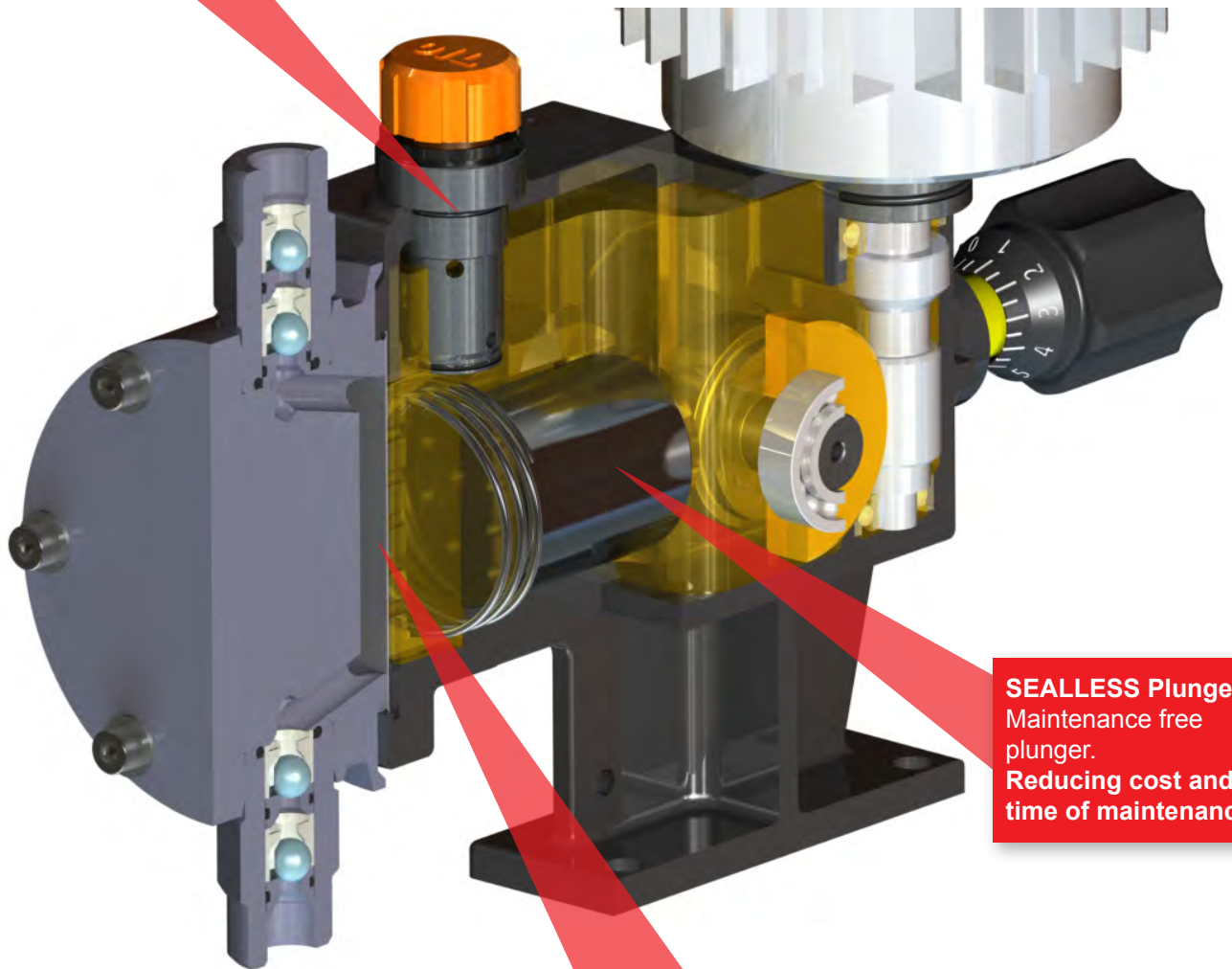
**Extends pump life and lowers life-cycle cost.**



**Enhanced Safety:**

built-in safety valve, air-bleed valve and mechanical oil replenishing.

The pump is fully protected in case of pressure peaks or upset suction conditions.



**SEALLESS Plunger**

Maintenance free plunger.  
Reducing cost and time of maintenance.

**Simple Diaphragm Monitoring:**

Diaphragm fastening is liquid tight and independent from liquid end fastening.

By removing the liquid end it is possible to check the PTFE diaphragm conditions without draining the hydraulic circuit.

**ATEX**



ALL models comply with ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

### ► Technical data

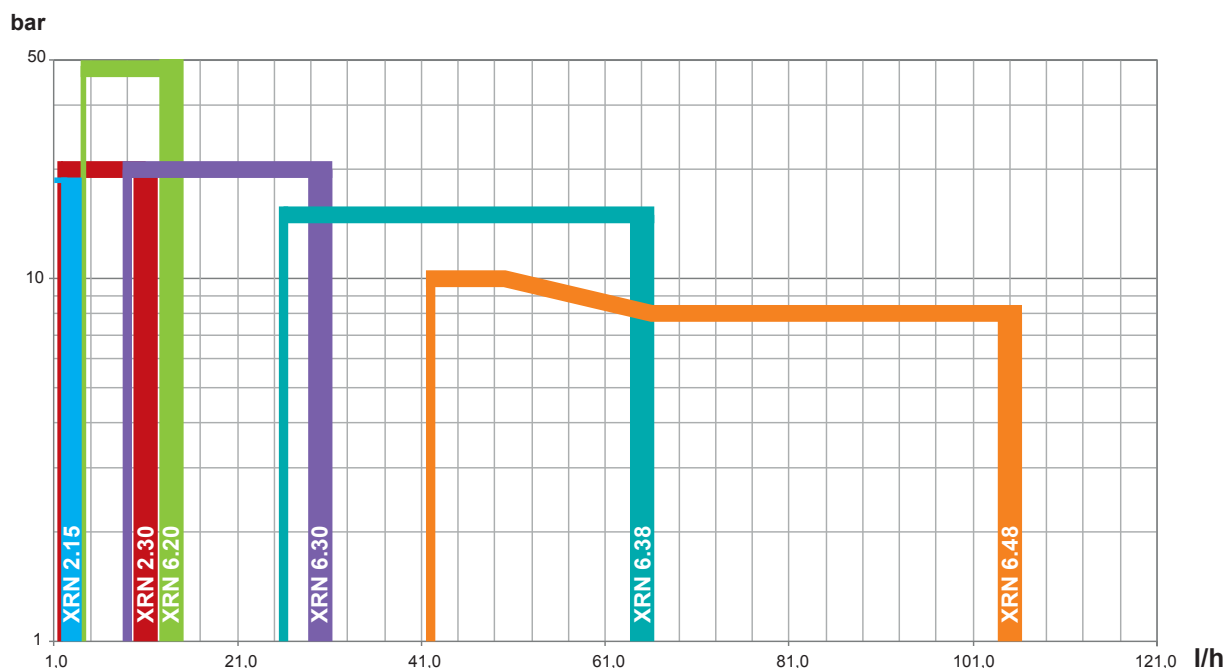
| TYPE     | 50 Hz       |                      | 60 Hz       |                      | MAX PRESS. bar |       | BUILT-IN RELIEF VALVE<br>SET PRESS. (PSV) bar<br>① |                         |
|----------|-------------|----------------------|-------------|----------------------|----------------|-------|--|-------------------------|
|          | STROKES / 1 | MAX FLOW<br>RATE l/h | STROKES / 1 | MAX FLOW<br>RATE l/h | ①              |       |  |                         |
|          |             |                      |             |                      | A              | P - S |  |                         |
| XRN 2.15 | 55          | 0,6                  | 67          | 0,8                  | 20             | 13    | PSV SET PRESS.<br>bar                              | MAX WORK. PRESS.<br>bar |
|          | 72          | 0,9                  | 87          | 1                    |                |       |  |                         |
|          | 85          | 1,2                  | 103         | 1,2                  |                |       |  |                         |
|          | 111         | 1,5                  | 133         | 1,6                  |                |       |  |                         |
|          | 145         | 2                    |             |                      |                |       |  |                         |
| XRN 2.30 | 28          | 1,8                  | 33          | 2,1                  | 20             | 13    | 5  | 4                       |
|          | 36          | 2,5                  | 43          | 2,8                  |                |       | 7  | 5,5                     |
|          | 55          | 3,8                  | 67          | 4,5                  |                |       | 8  | 6,5                     |
|          | 72          | 5                    | 87          | 6                    |                |       | 10   | 8,5                     |
|          | 85          | 5,8                  | 103         | 7                    |                |       | 13   | 10                      |
|          | 111         | 7,5                  | 133         | 10                   |                |       | 15   | 13                      |
|          | 145         | 11                   |             |                      |                |       | 17   | 14,5                    |
| XRN 6.20 | 28          | 2                    | 33          | 2,5                  | 40             | /     | 20   | 17                      |
|          | 36          | 2,8                  | 43          | 3,5                  |                |       | 23   | 20                      |
|          | 55          | 4,5                  | 67          | 5,5                  |                |       | 30   | 25                      |
|          | 72          | 6                    | 87          | 7,2                  |                |       | 35   | 30                      |
|          | 85          | 7,3                  | 103         | 9                    |                |       |  |                         |
|          | 111         | 10                   | 133         | 12                   |                |       |  |                         |
|          | 145         | 13                   |             |                      |                |       |  |                         |
| XRN 6.30 | 55          | 10                   | 67          | 14                   | 20             | 13    | 20   | 17                      |
|          | 72          | 14                   | 87          | 20                   |                |       | 23   | 20                      |
|          | 85          | 20                   | 103         | 24                   |                |       | 30   | 25                      |
|          | 111         | 23                   | 133         | 30                   |                |       |  |                         |
|          | 145         | 30                   |             |                      |                |       |  |                         |
| XRN 6.38 | 72          | 26                   | 67          | 24                   | 15             | 13    | 30   | 25                      |
|          | 85          | 32                   | 87          | 33                   |                |       | 35   | 30                      |
|          | 111         | 42                   | 103         | 40                   |                |       |  |                         |
|          | 145         | 54                   | 133         | 50                   |                |       |  |                         |
|          | 170         | 65                   | 174         | 68                   |                |       |  |                         |
| XRN 6.48 | 72          | 42                   | 67          | 38                   | 10             | 10    | 30   | 25                      |
|          | 85          | 50                   | 87          | 50                   | 10             | 10    | 35   | 30                      |
|          | 111         | 66                   | 103         | 62                   | 8              | 8     |  |                         |
|          | 145         | 87                   | 133         | 80                   | 8              | 8     |  |                         |
|          | 170         | 105                  | 174         | 105                  | 8              | 8     |  |                         |

### ► Material of construction

| COMPONENTS    | A         | A32             | P     | P11       | S     |
|---------------|-----------|-----------------|-------|-----------|-------|
| PUMP HEAD     | AISI-316L | AISI-316L       | PVC   | PVC       | PVC   |
| DIAPHRAGM     | PTFE      | PTFE            | PTFE  | PTFE      | PTFE  |
| VALVE GUIDE   | PP        | PP              | PP    | PP        | PTFE  |
| VALVE SEAT    | AISI-316L | INCOLOY-825     | PVC   | AISI-316L | PVC   |
| VALVE (BALL)  | AISI-316L | HASTELLOY C-276 | PYREX | AISI-316L | PVC   |
| VALVE HOUSING | AISI-316L | AISI-316L       | PVC   | PVC       | PYREX |
| VALVE SEAL    | FPM       | FPM             | FPM   | FPM       | FPM   |

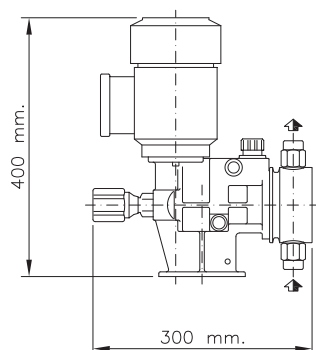


## ► Performance

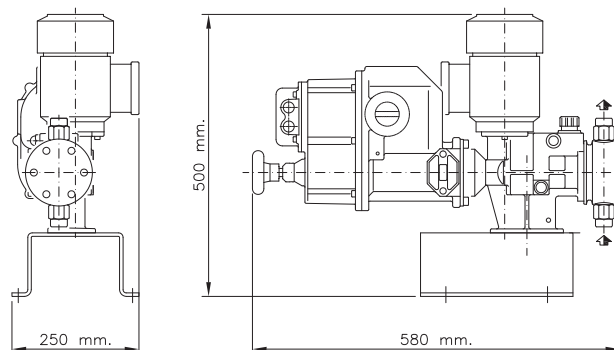


## ► Overall dimensions

SINGLE PUMP - Manual Adjustment



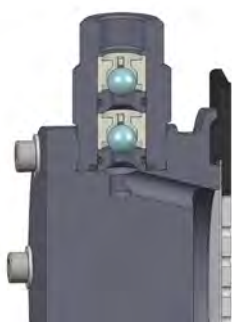
SINGLE PUMP - Electric Actuator Adjustment



## ► Sectional view

THREADED CONNECTIONS

**P** PVC

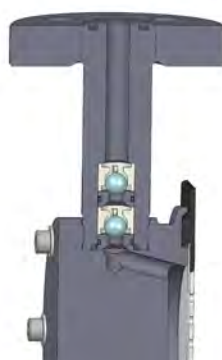


**A** AISI-316L



FLANGED CONNECTIONS

**P** PVC



**A** AISI-316L



## ► Safe area

### Kit PRO

Designed to suit the most critical applications with solid construction and a comprehensive control interface providing ease-of-process management" OBL's new flexible solution for remotely controlling your Blackline 2.0 metering pump.

High quality materials and enhanced user-friendly interface makes controlling your pump simple.

10 different operating modes to fit any type of dosing application: CONSTANT / BATCH / PAUSE-WORK / WEEKLY PROGRAM / ANALOG mA / ANALOG Volt / PPM PERCENTAGE / MLQ (millilitres per quintal) / PULSE.



OBL Z type electric actuator, option available on all Blackline pump models M, R, XRN remotely controls the pumps flowrate via input signal.

### ELECTRIC ACTUATOR CHARACTERISTICS

- IP 66 standard
- 115/230V – 1 – 50/60 Hz
- 4-20 mA feedback signal
- Manual emergency override
- Anticondensation heater (on demand)
- External automatic/manual selector (on demand)
- Flow-rate limiter (Q.max trimmer) allows to reduce the pump maximum flow-rate (corresponding to 20 mA command signal) up to 50% of the nameplate rated capacity.

The flowrate is adjusted according to following input signals:

- 4-20 mA, 0-20 mA, 20-4 mA and 0-10 V
- Pulses (0÷2 Hz - 0÷30 Hz)
- RS 485 communication protocol
- Profibus DP-V0



**OBL DESIGN**

### ► OBL Genuine Spare Parts, keep your pump running at optimal levels

OBL has built a reputation for superior reliability by supplying high-quality products carefully-designed. However, even the best equipment requires a minimal amount of preventative maintenance. OBL offers KOPkits (Keep On Pumping kits) designed to guard against unnecessary downtime and assure you the highest level of efficient and uninterrupted service from your OBL pumps. Many pumps model you purchase has a unique KOPkit of spare parts. It contains all the parts needed to assure reliable operation. There may be different levels of kits based on your pump model. A KOPkit is a troubleshooter's best friend. In the event of a breakdown, it will put you back in business fast! Preventative maintenance will insure continuous high performance of your pump. OBL assure the ready availability of all the spare parts of the pumps.

LEARN MORE AT

<http://oblblackline.com>

We show how easy it is to repair your pump with detailed service videos that teach you how to correctly maintain your OBL pump. Follow the advice of our experienced team.



### OBL Genuine Spare Parts: the right choice



**GENUINE SPARE PARTS**

#### SAVE MONEY BY ORDERING PART KITS

Ordering parts kits as opposed to individual components:

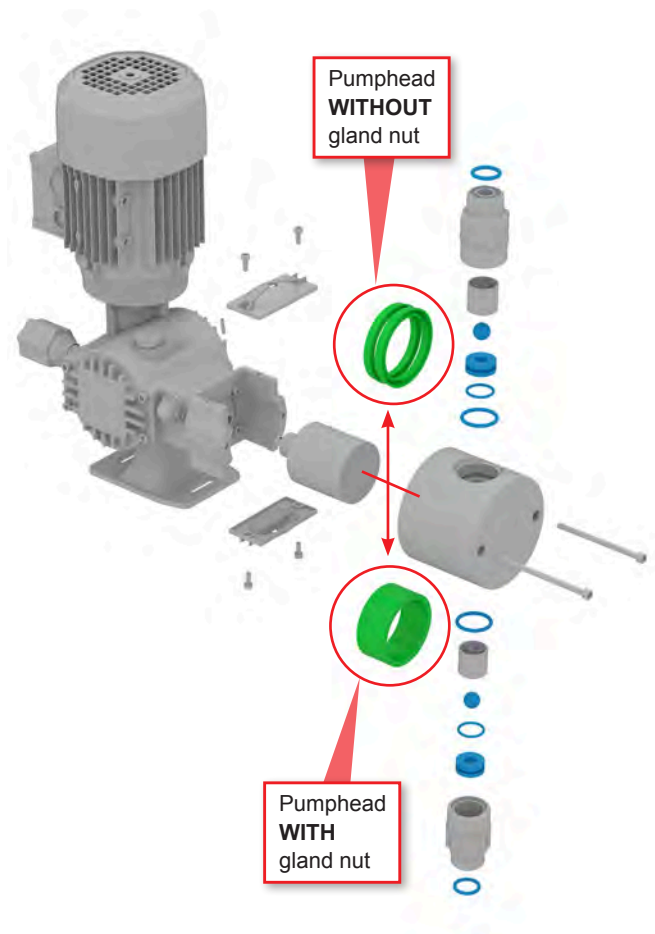
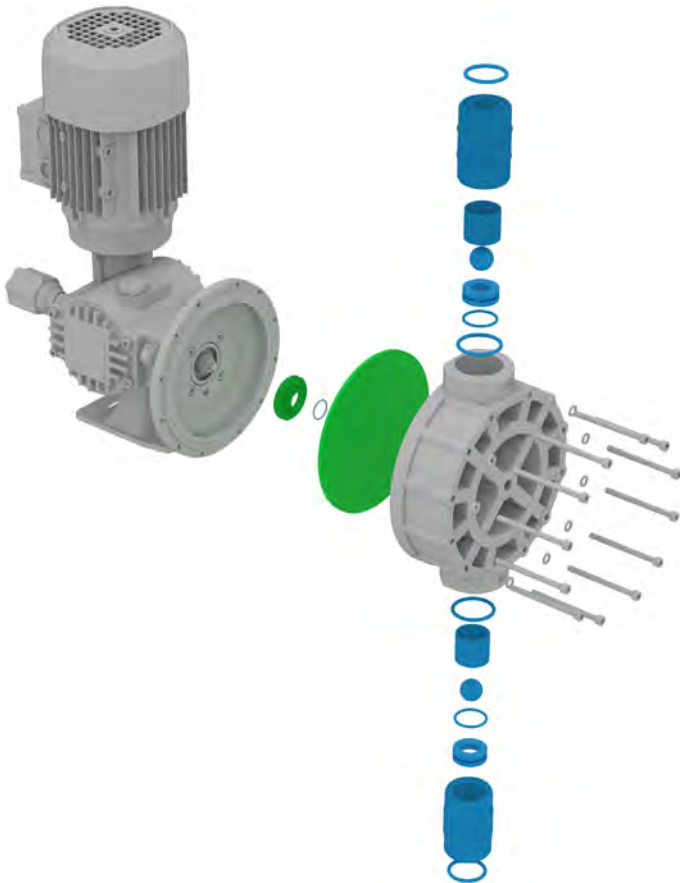
- Reduces frequency of repairs
- Reduced downtime
- Reduces cost
- Increases uptime
- Improves parts availability
- Extends service life



## REPAIR IT ONCE, REPAIR IT RIGHT !

## Ordering and Repairs made easy.

**R PUMPS**



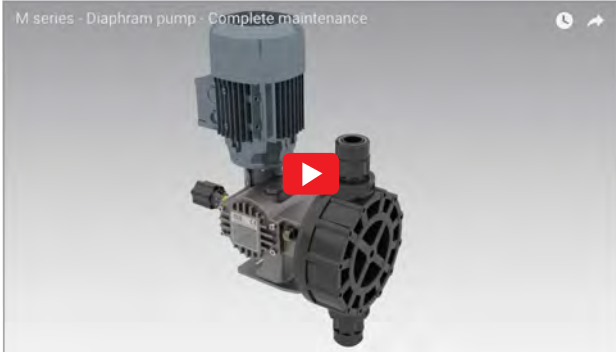
- KOPKIT LIGHTS
- PLUNGER PACKING



<http://oblblackline.com>



## ► M - Maintenance Video



Maintenance video to offer a proper step by step guidance procedures to bring your Mechanical Diaphragm pump back to as new state.



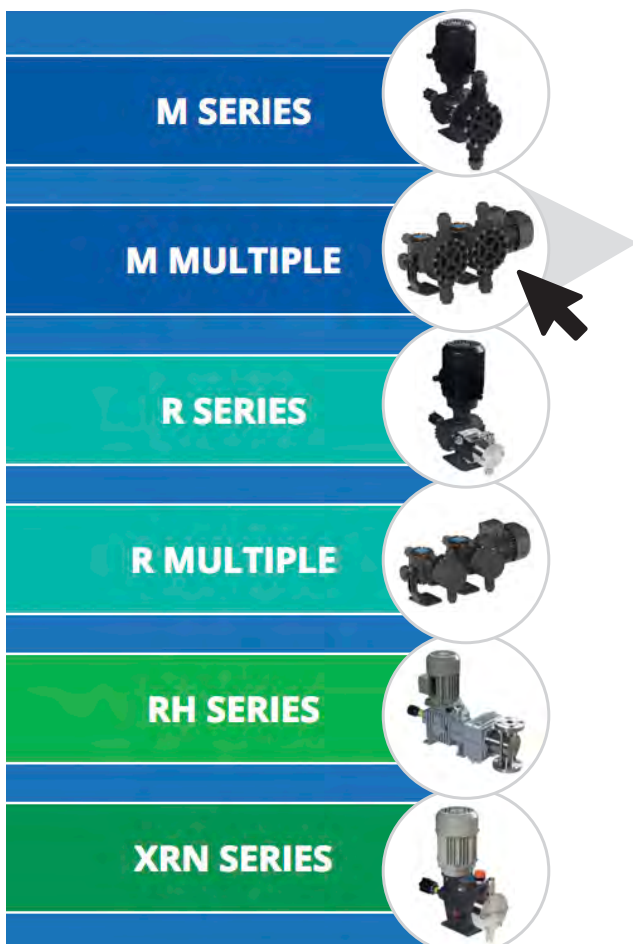
## ► R - Maintenance Video



Maintenance video to offer a proper step by step guidance procedures to bring your Plunger pump back to as new state.



## ► Characteristics



### M MULTIPLE



**1**

**Individual gearbox reducer for each pumphead:  
Now you can have pumpheads with different S.P.M.**

Compelling features of OBL pumps to bring consistent benefit to show how Blackline is instrumental to keep process safe and dependable over time.





**oblblackline.com**

**OBL S.r.l.**

Via Kennedy, 12  
20090 Segrate (MI) - Italy  
Tel. +39.02.269191  
Fax +39.02.2133893  
obl.info@idexcorp.com  
oblpumps.it



**TECHNIQUES DES FLUIDES**  
7 rue de la Fosse aux Loups  
95100 ARGENTEUIL  
Tel. : 01 34 11 13 73  
Fax : 01 34 11 96 35  
[www.techniquesfluides.fr](http://www.techniquesfluides.fr)